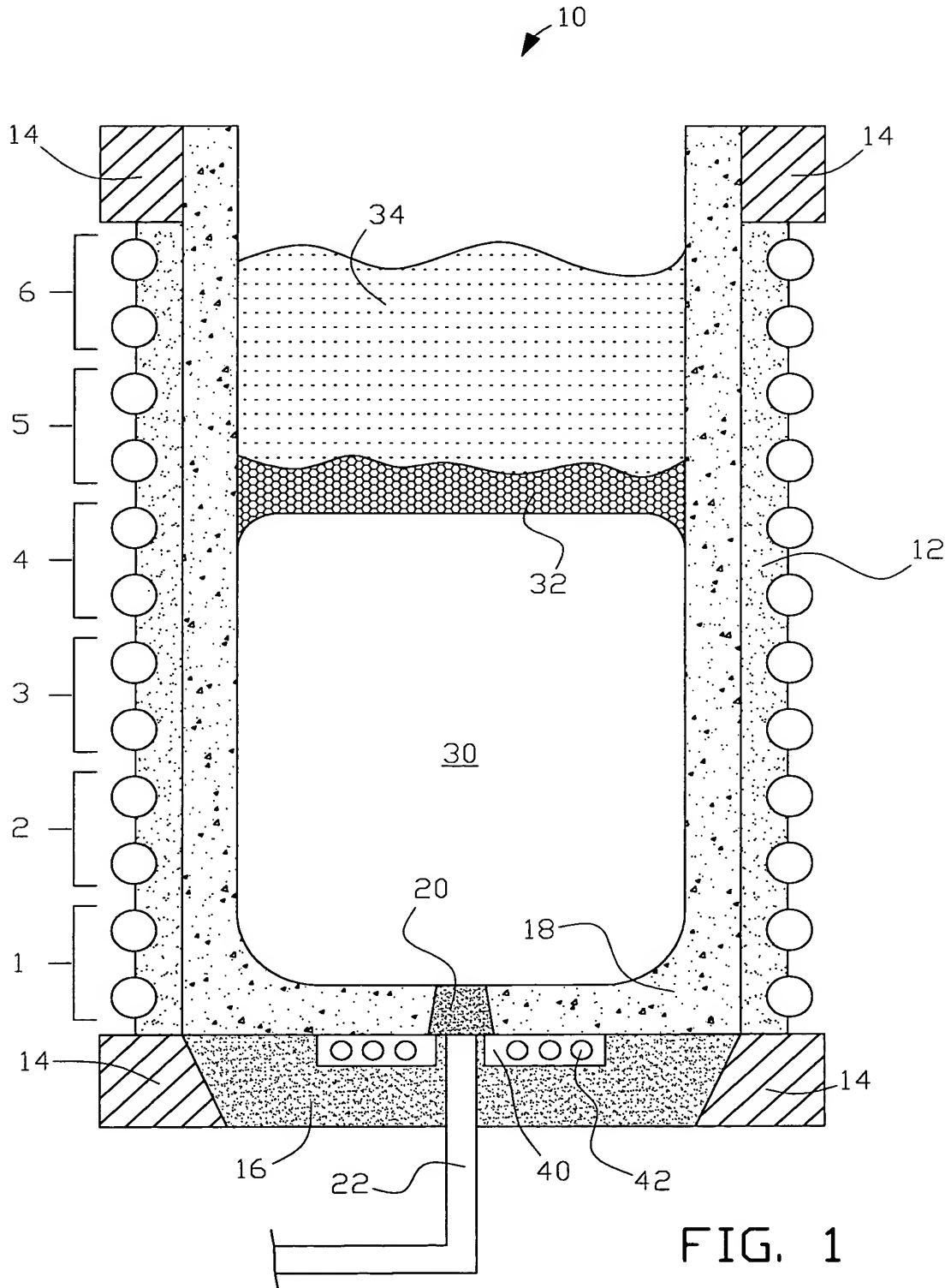


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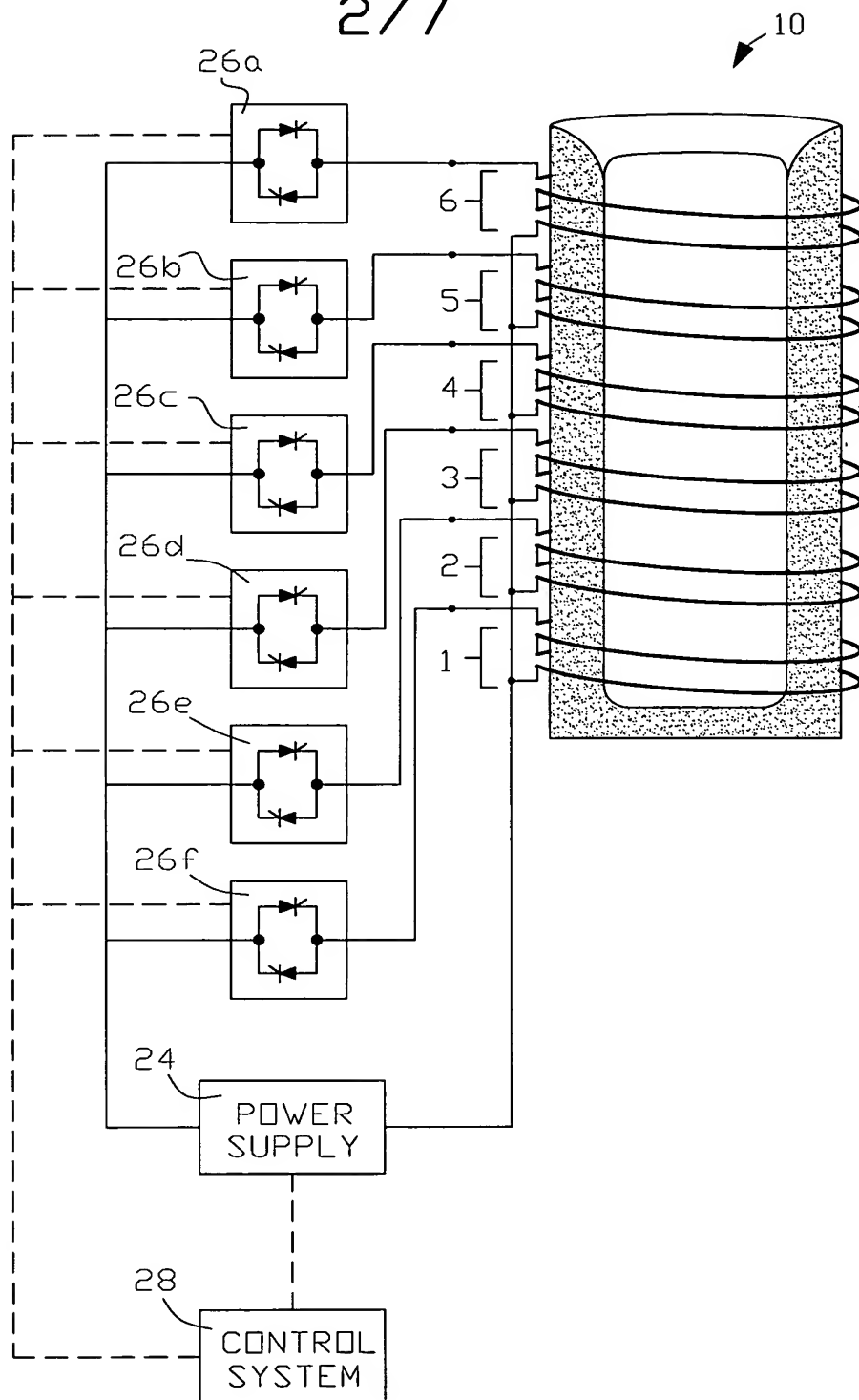


FIG. 2

DIRECTIONAL SOLIDIFICATION OF A METAL
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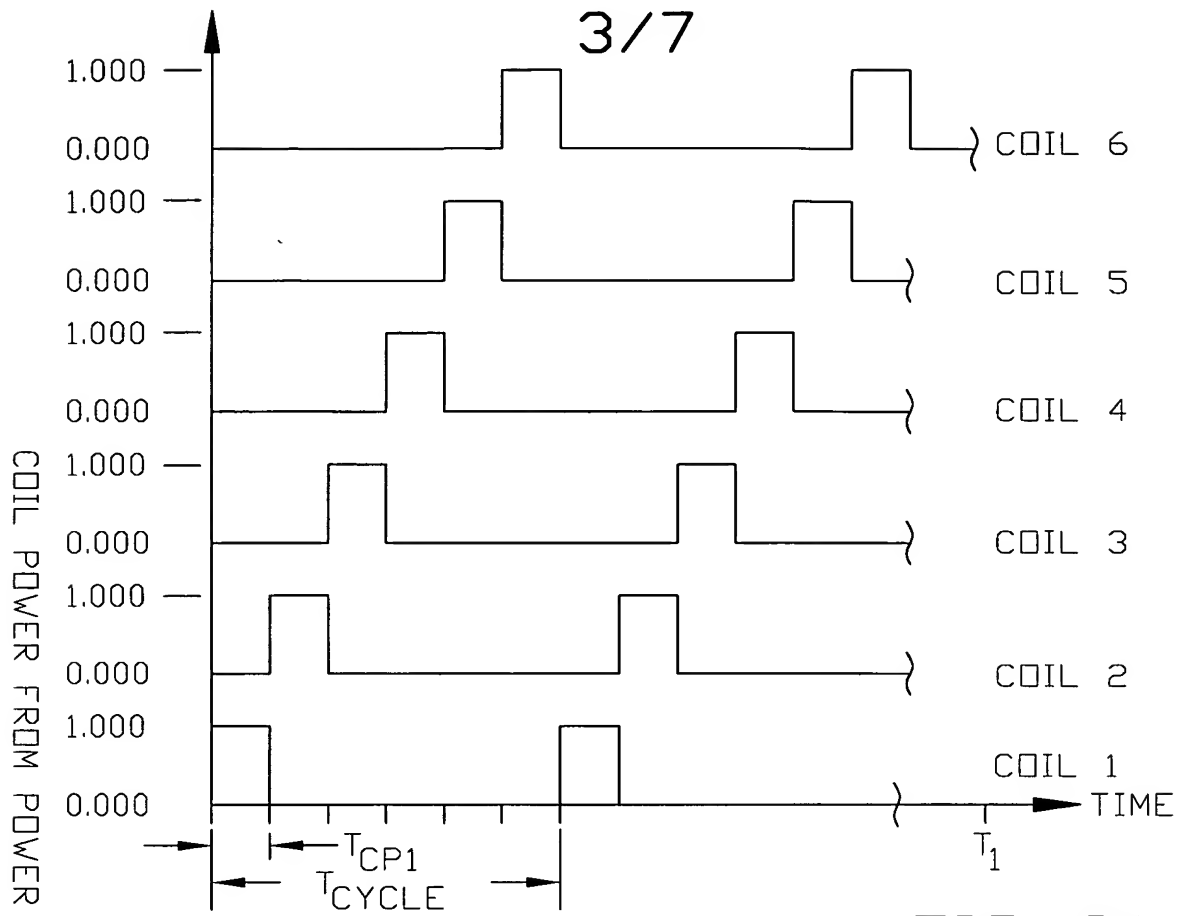


FIG. 3(a)

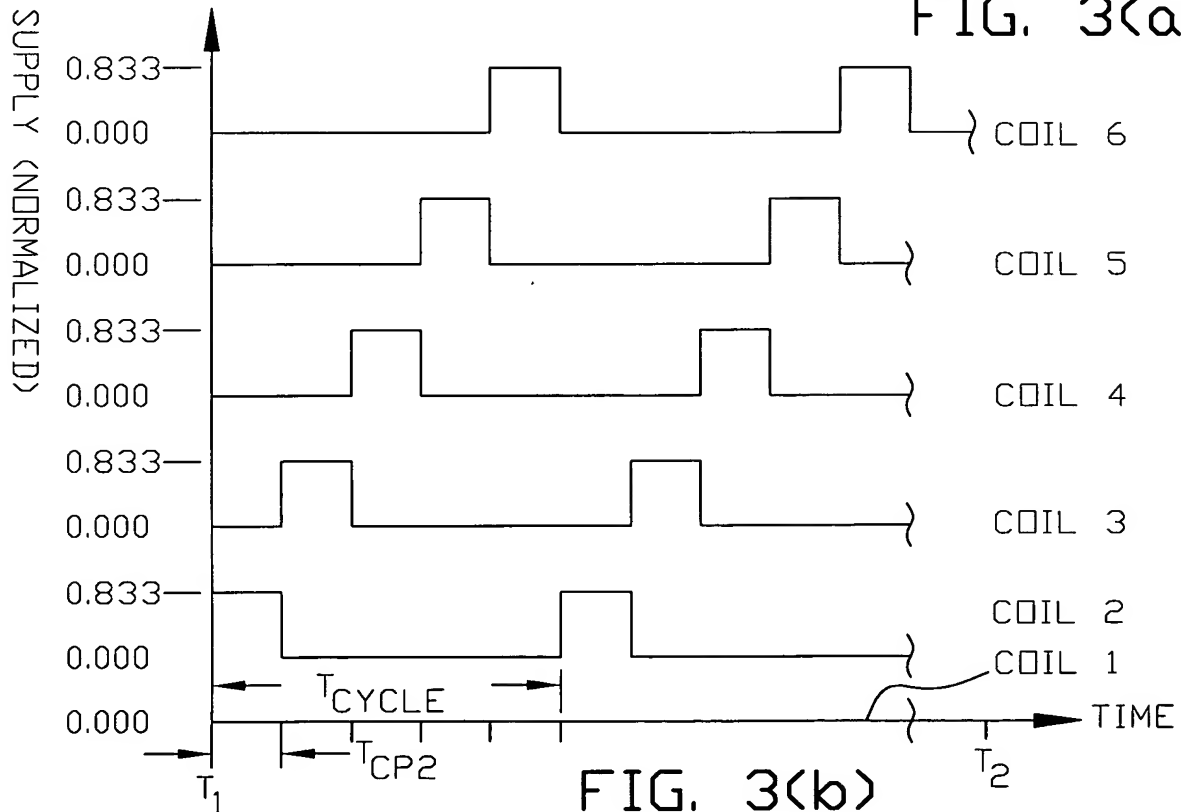


FIG. 3(b)

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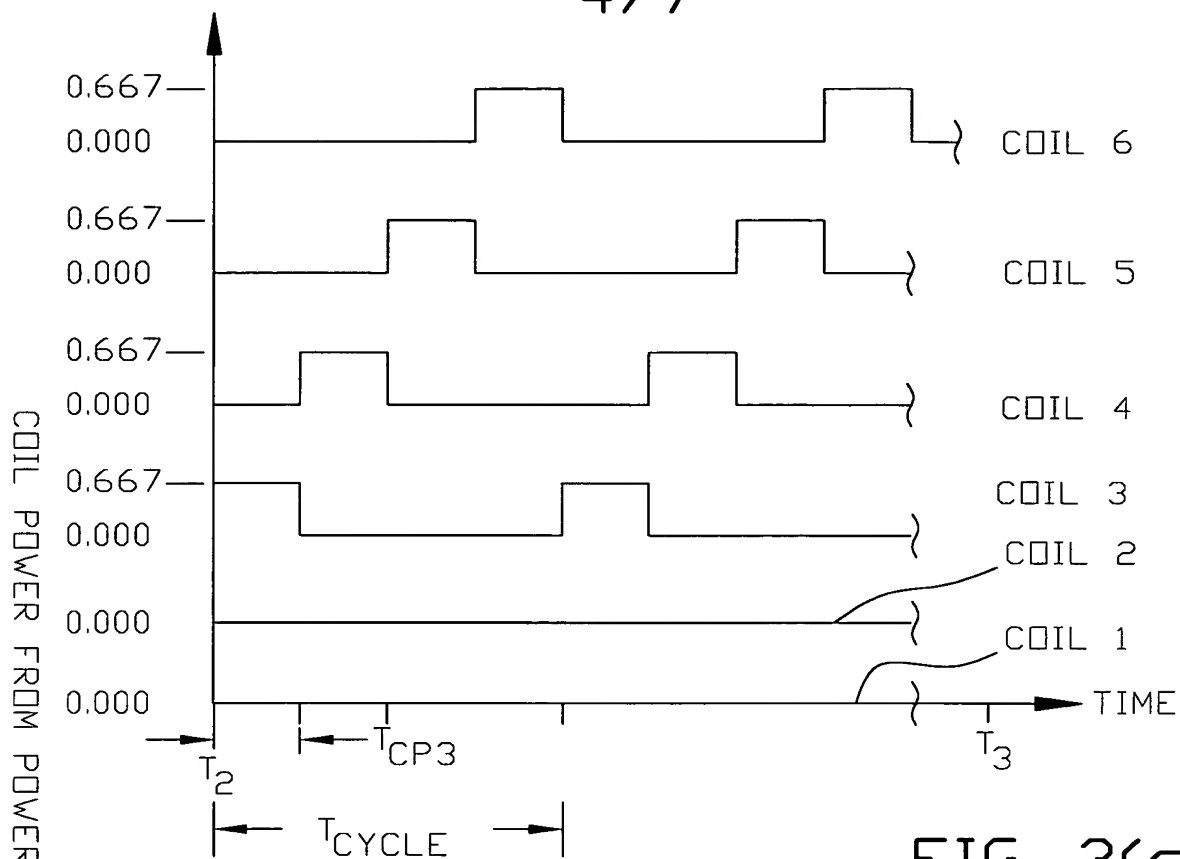


FIG. 3(c)

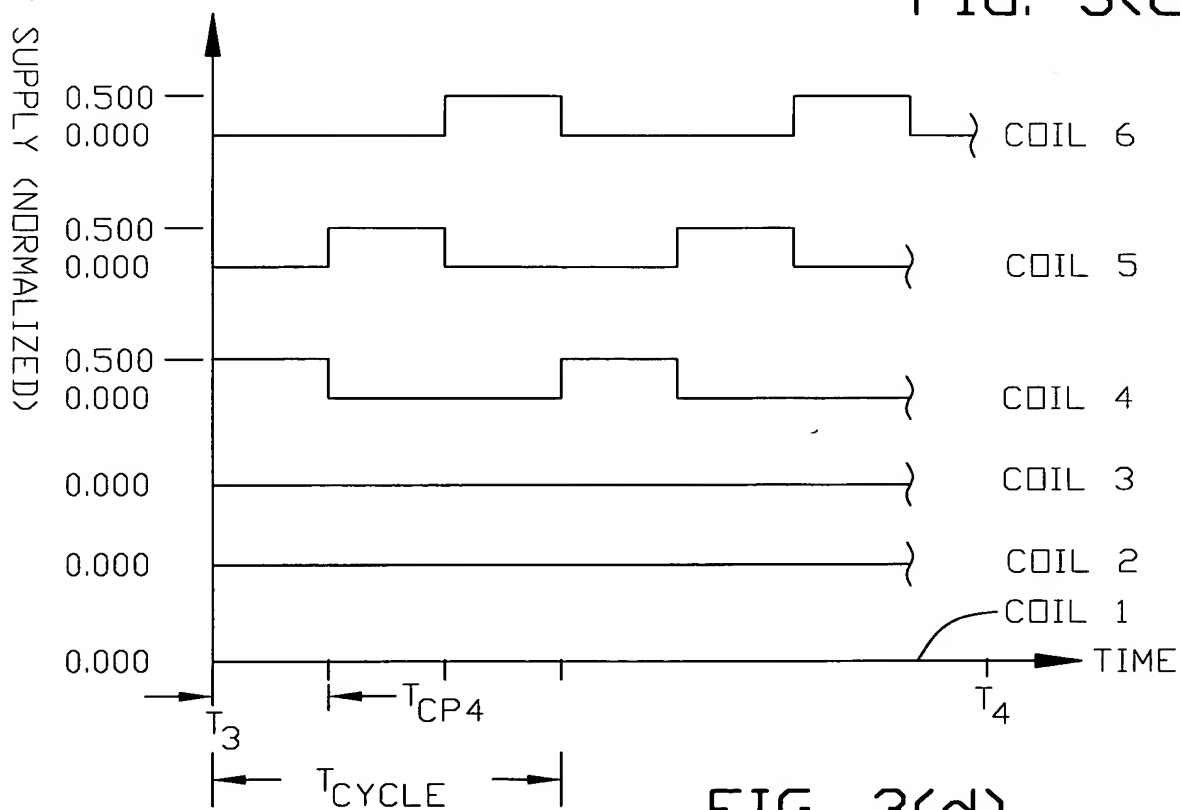
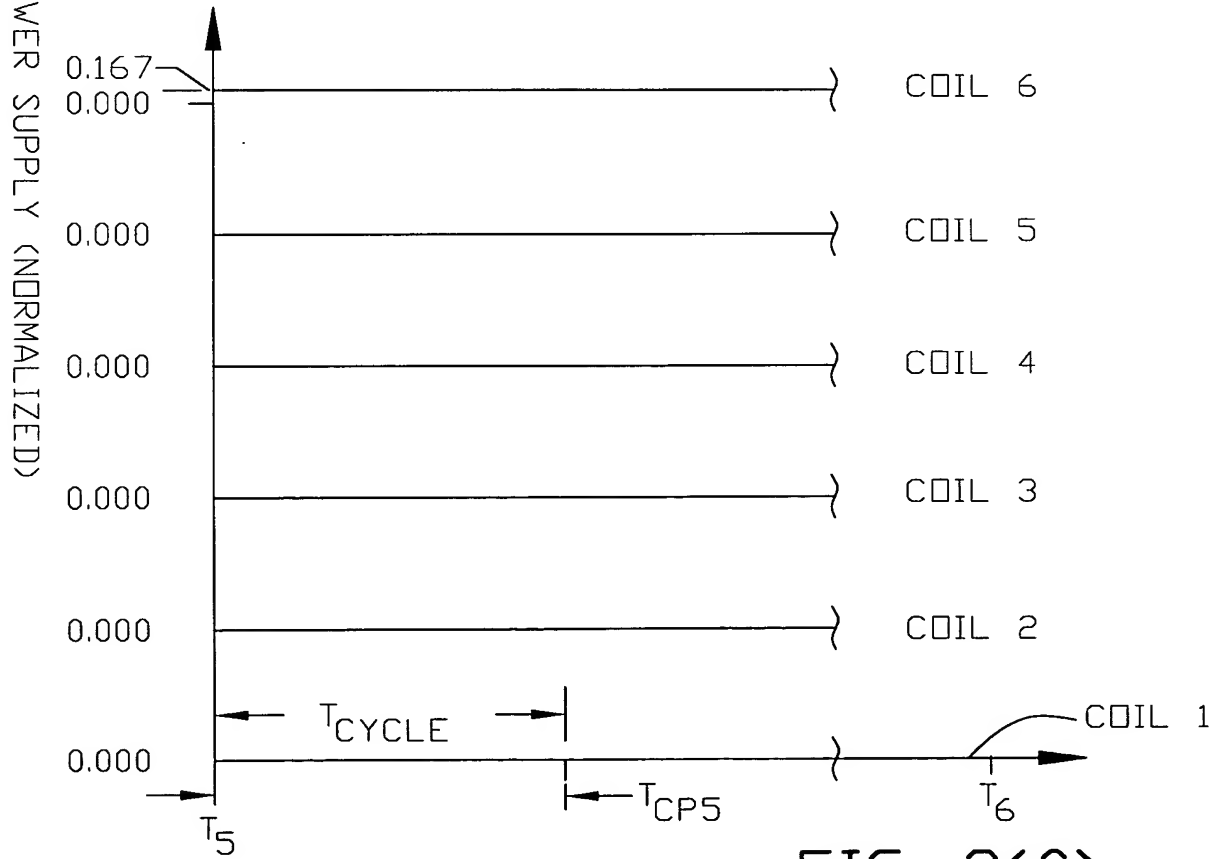
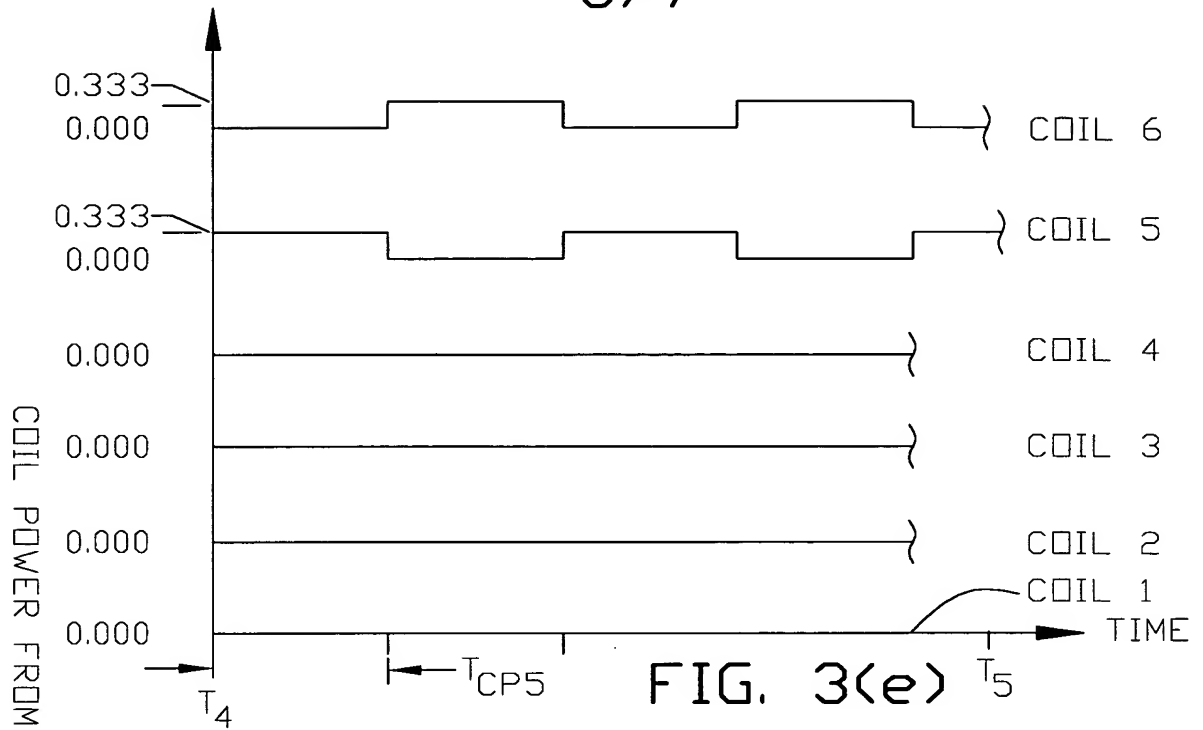


FIG. 3(d)

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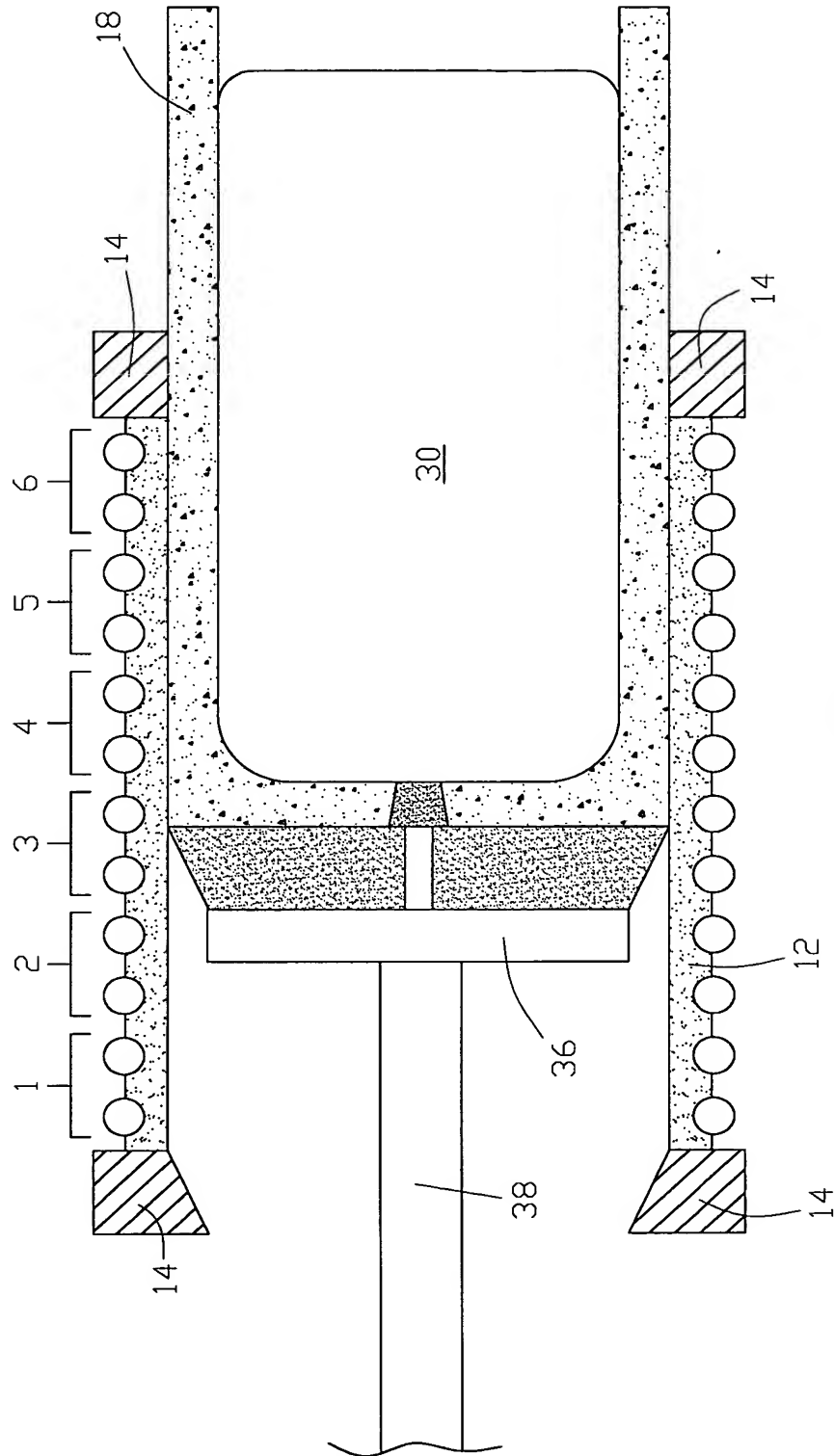


FIG. 4

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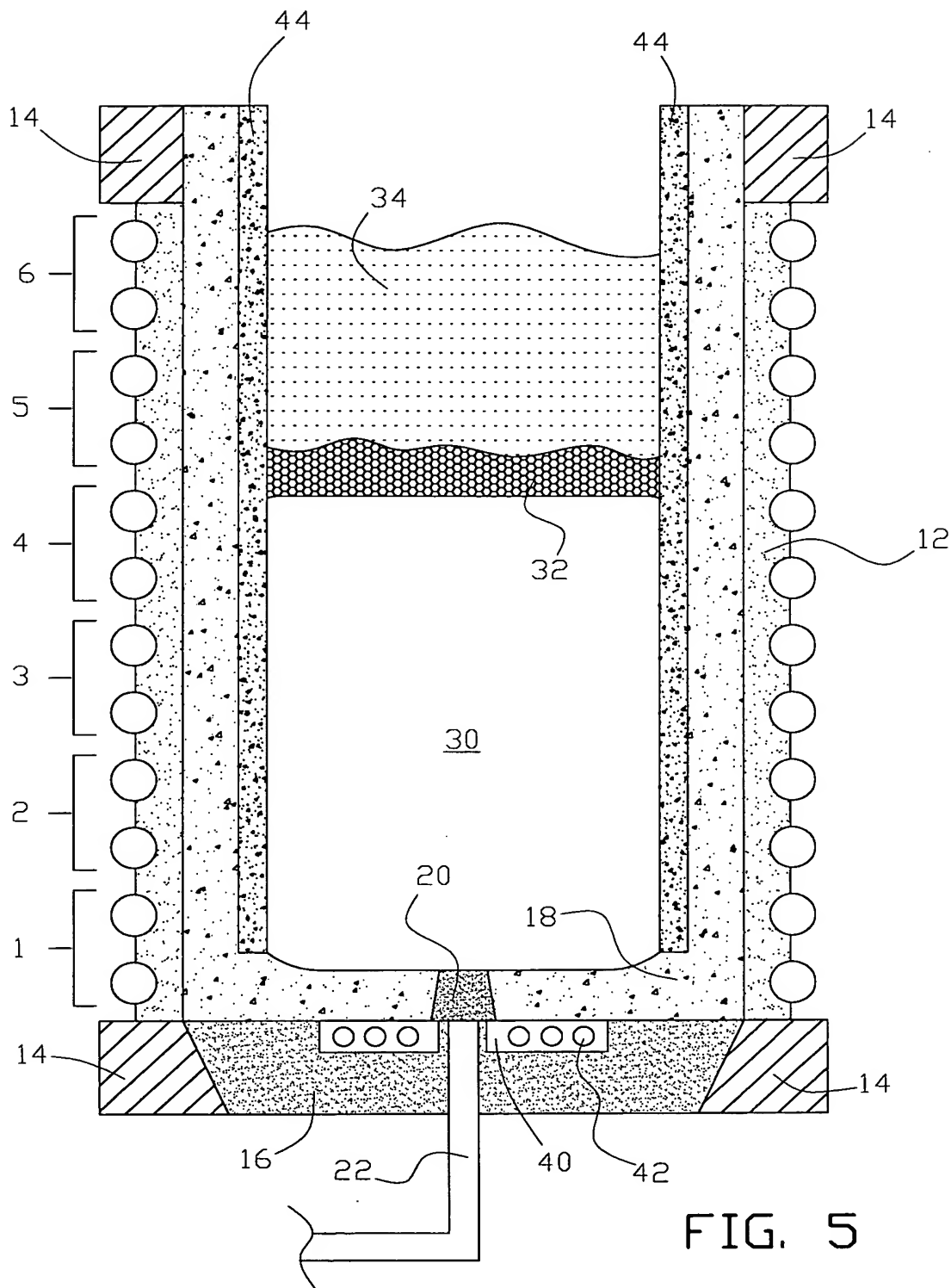


FIG. 5